

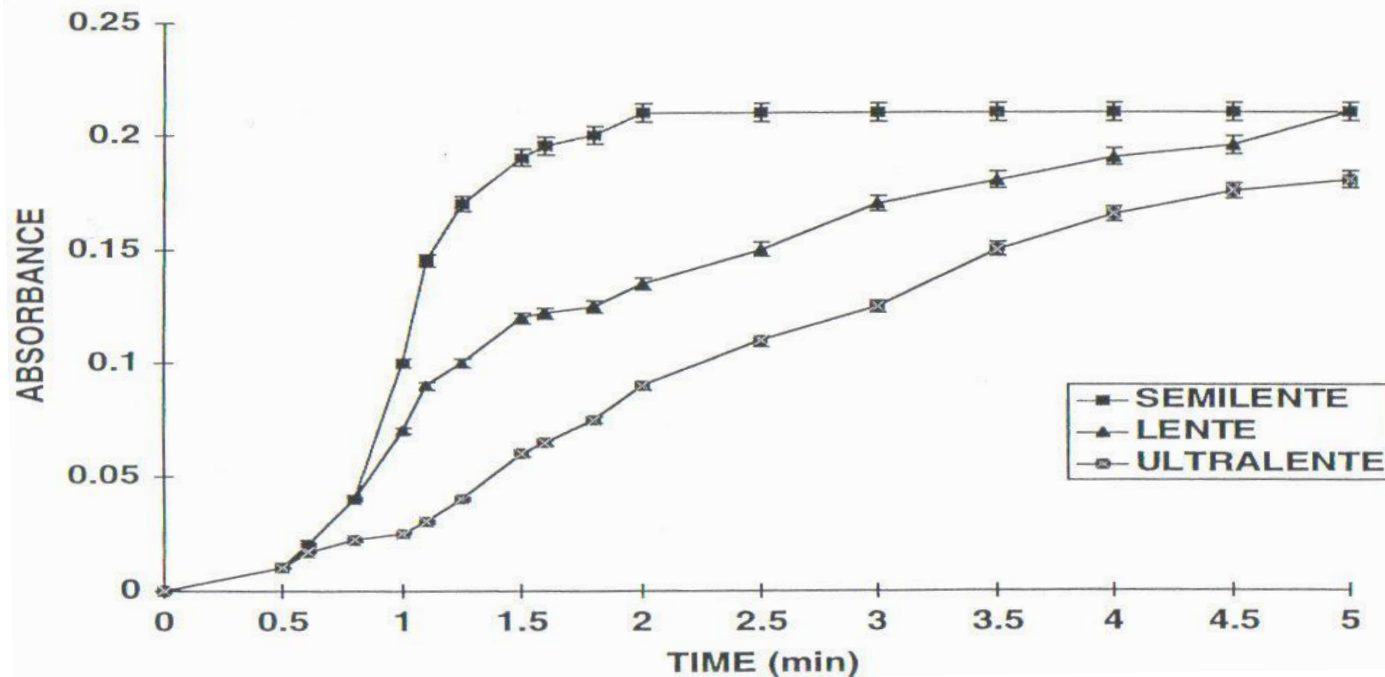
Case Study IIa: $K = fx$ (Cs, A) Zinc Insulin Injectable Suspensions

| Name | Solid State of Insulin | Average Particle Size (um) | Duration of Action (hours) |
|-------------|--------------------------|----------------------------|----------------------------|
| Semi-Lente | Amorphous | 2 | 4 - 8 fast-acting |
| Ultra-Lente | Crystal | 25 | 10 -14 long-acting |
| Lente | 70% / 30% crys / amor | ---- | 8 –10 intermediate |

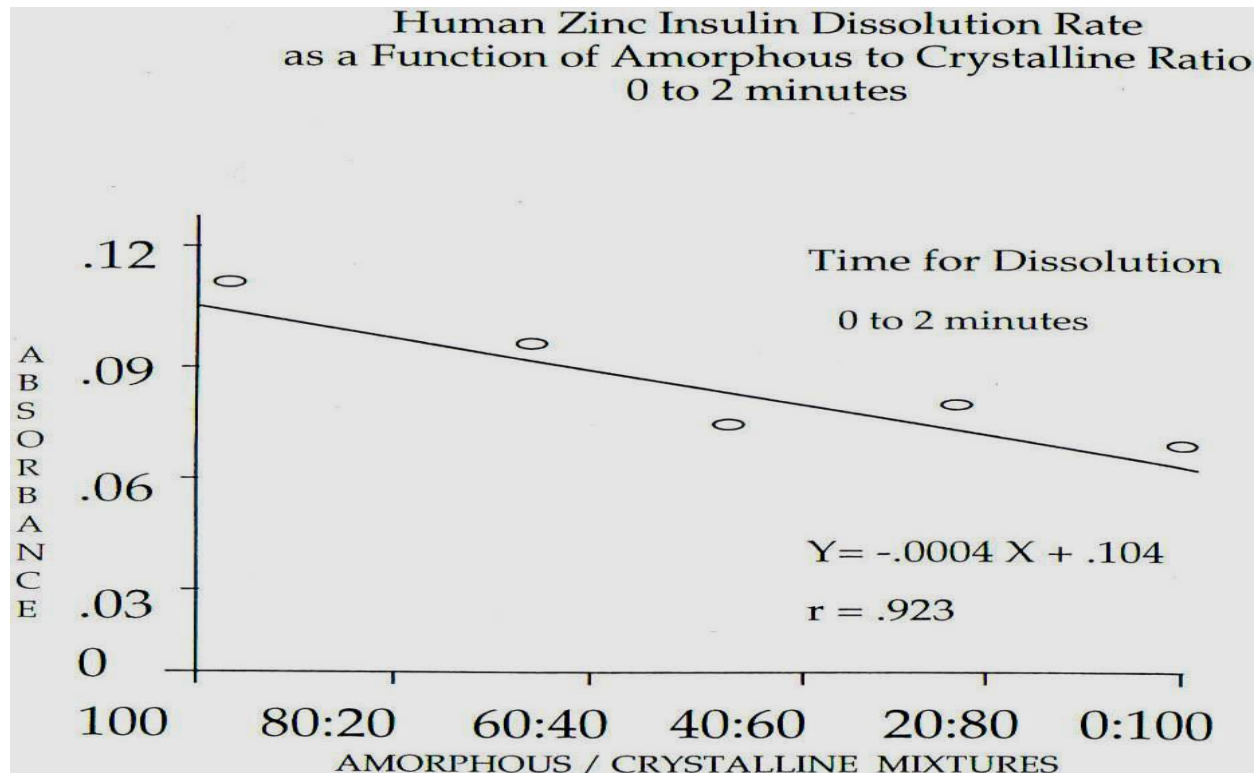
Case Study IIa: $K = fx$ (Cs, A)

Lente Insulin Series (SS) - Dissolution

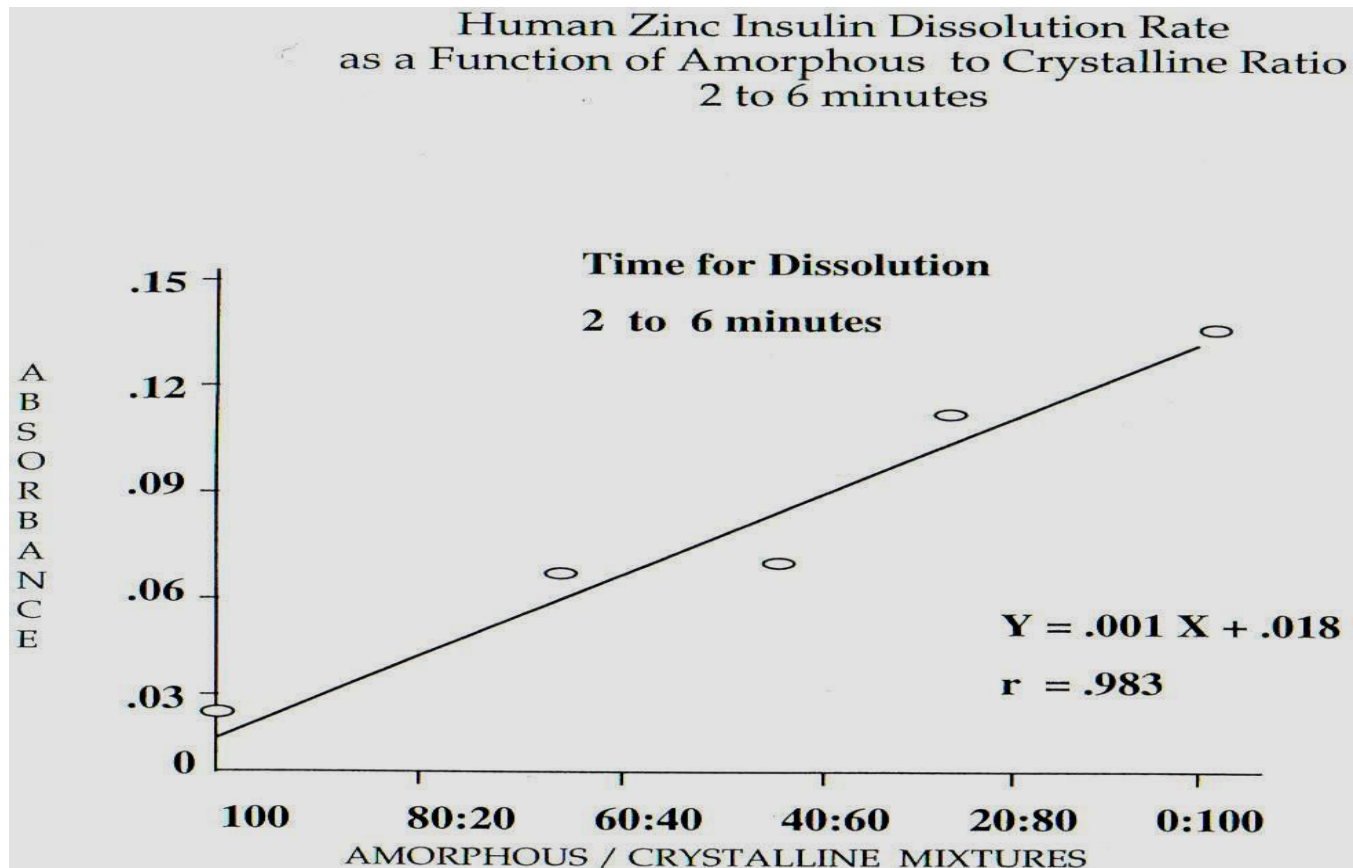
Human Zinc Insulin Suspension
in Citrate Buffer (0.026M)
Variable : Solid State



Case Study IIa: $K = f(x) (C_s)$ Sensitivity to Mix of Solids, Initial



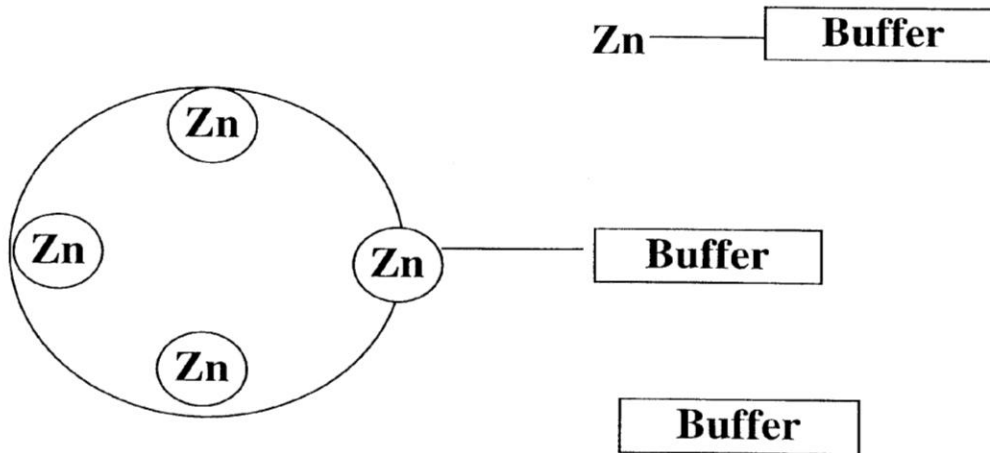
Case Study IIa: $K = f(x) (C_s)$ Sensitivity to Mix of Solids, Extended



Zinc Insulin Dissolution – Mechanisms

1 Surface Reaction Resistance $1/k_R$

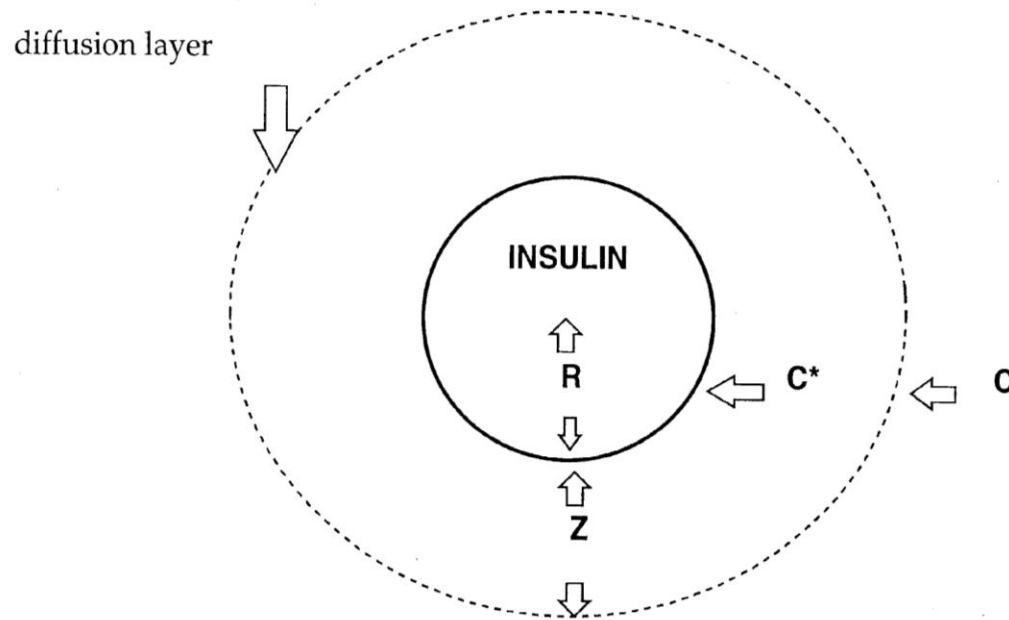
Schematic Representation of Ion-Complexed Protein Dissolution: Complexation Step



Zinc Insulin Dissolution – Mechanisms

#2 - Diffusional Resistance $1/k_D$

Schematic Representation of Ion-Complexed Protein Dissolution: Diffusion Step



rate of diffusion $\propto dc/dz$

Case Study IIb: $K = fx$ (Cs)

Zinc Insulins and Zinc Protein-Binding

(Meakin, B, Doctoral Dissertation, 1974.)

Beef

High affinity: 2 zinc/hexamer 10^{13} M⁻¹/site

Low affinity: 4 zinc/hexamer 10^8 M⁻¹/site

Human

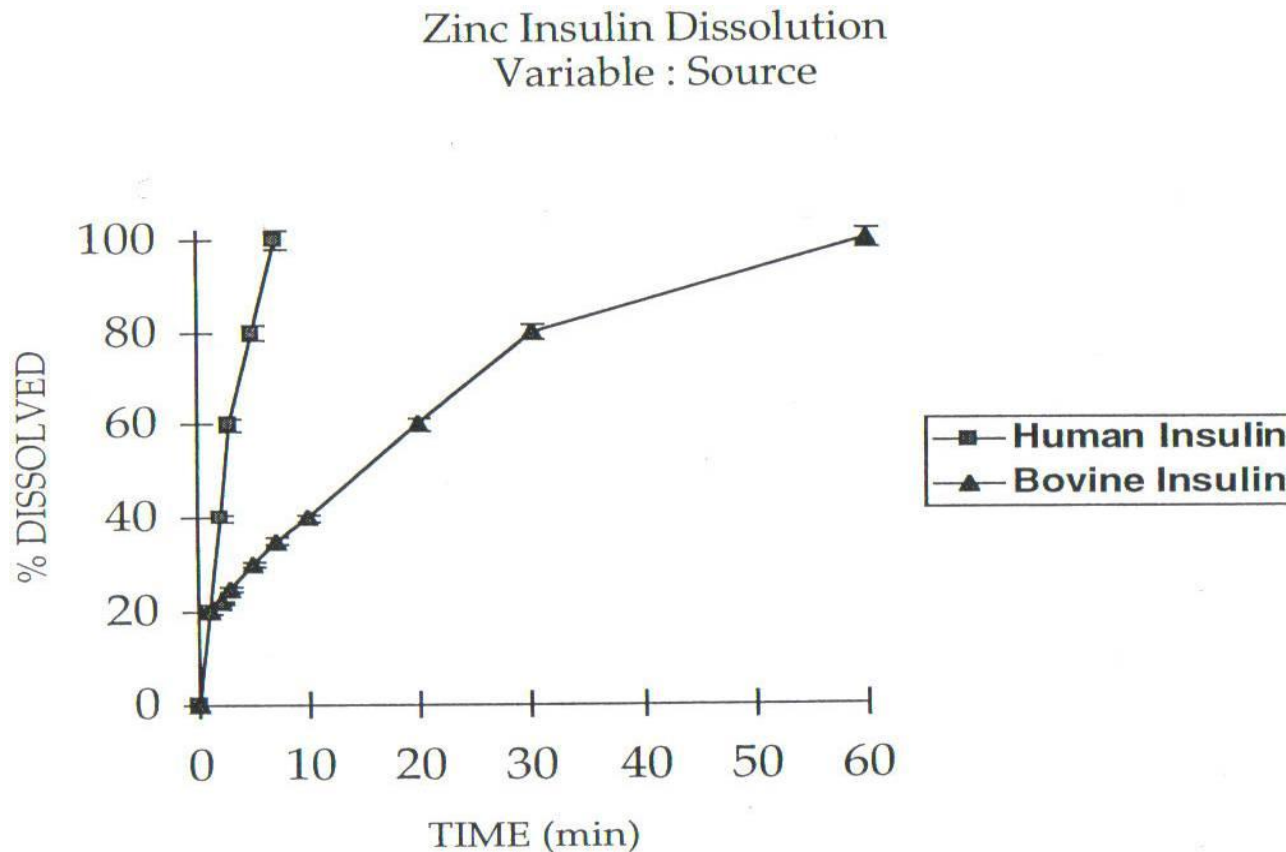
High affinity: 2 zinc/hexamer 10^6 M⁻¹/site

Low affinity: 4-6 zinc/hexamer 10^4 M⁻¹/site

Case Study IIb: $K = fx(C_s)$

Lente Insulins (Source) – Dissolution

(Prabhu, S and Meyer-Stout, PJ, Pharm Res 8:10, 1996.)



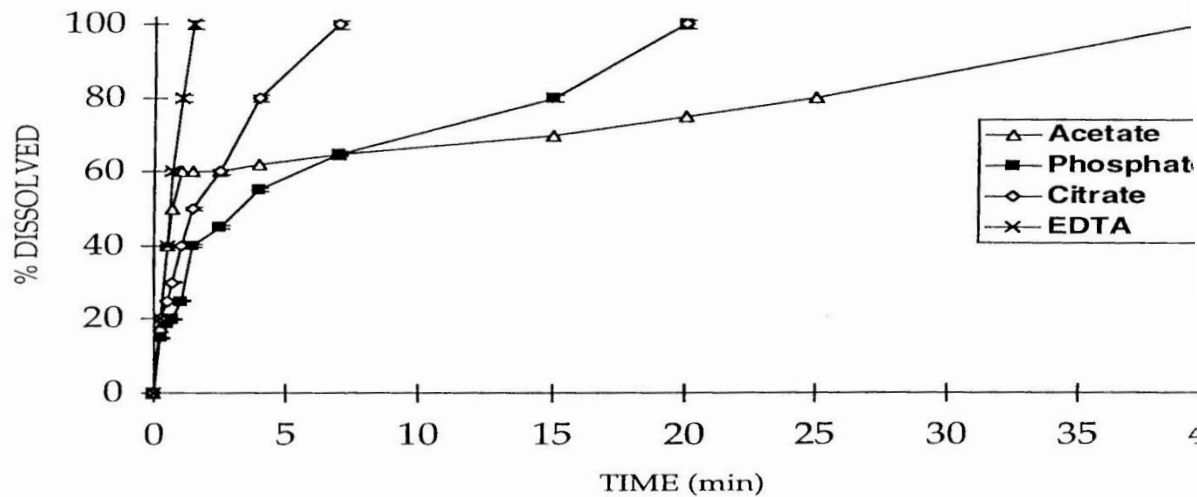
Zinc Insulin Dissolution – Ligand & Substrate

Dissolution Medium Selection
List of Ionic Species

| Ionic Species | Association Constants (M^{-1}) |
|---------------|------------------------------------|
| 1. Acetate | 3.3×10^{-2} |
| 2. Phosphate | 2.5×10^2 |
| 3. Citrate | 6.9×10^4 |
| 4. EDTA | 1.0×10^{16} |

Case Study IIb: $K = f(x, D)$ Zinc-Insulin Dissolution(Complexation)

Human Crystalline Zinc Insulin Dissolution
Variable : Ionic Species



Case Study IIb: $K = f(x)$ (Cs, D)

Zinc-Insulin Dissolution(Complexation)

Human Crystalline Zinc Insulin
Ionic Species : Variable

| Ionic Species | % Dissolved (min) | |
|---------------|-------------------|-------------|
| | $t_{50\%}$ | $t_{100\%}$ |
| 1. Acetate | 1.5 | 40 |
| 2. Phosphate | 2.5 | 20 |
| 3. Citrate | 1.5 | 7.5 |
| 4. EDTA | 0.25 | 2.0 |

Controlling Factor: $K = fx (C_s - C_t)$

